

FIG.1A.

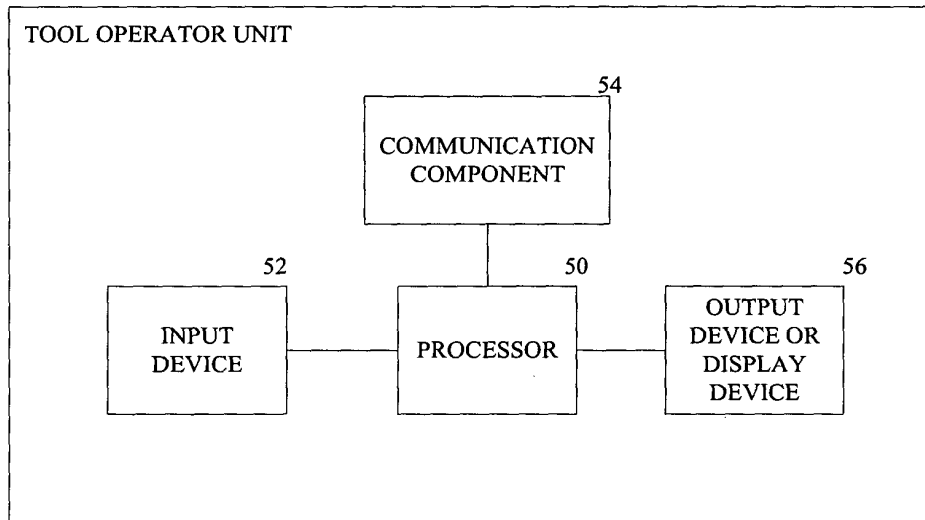


FIG. 1B.

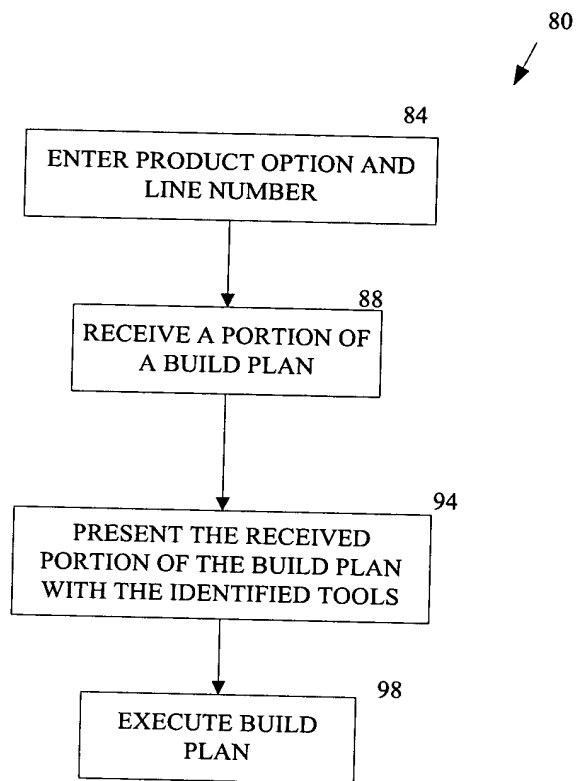


FIG. 2.

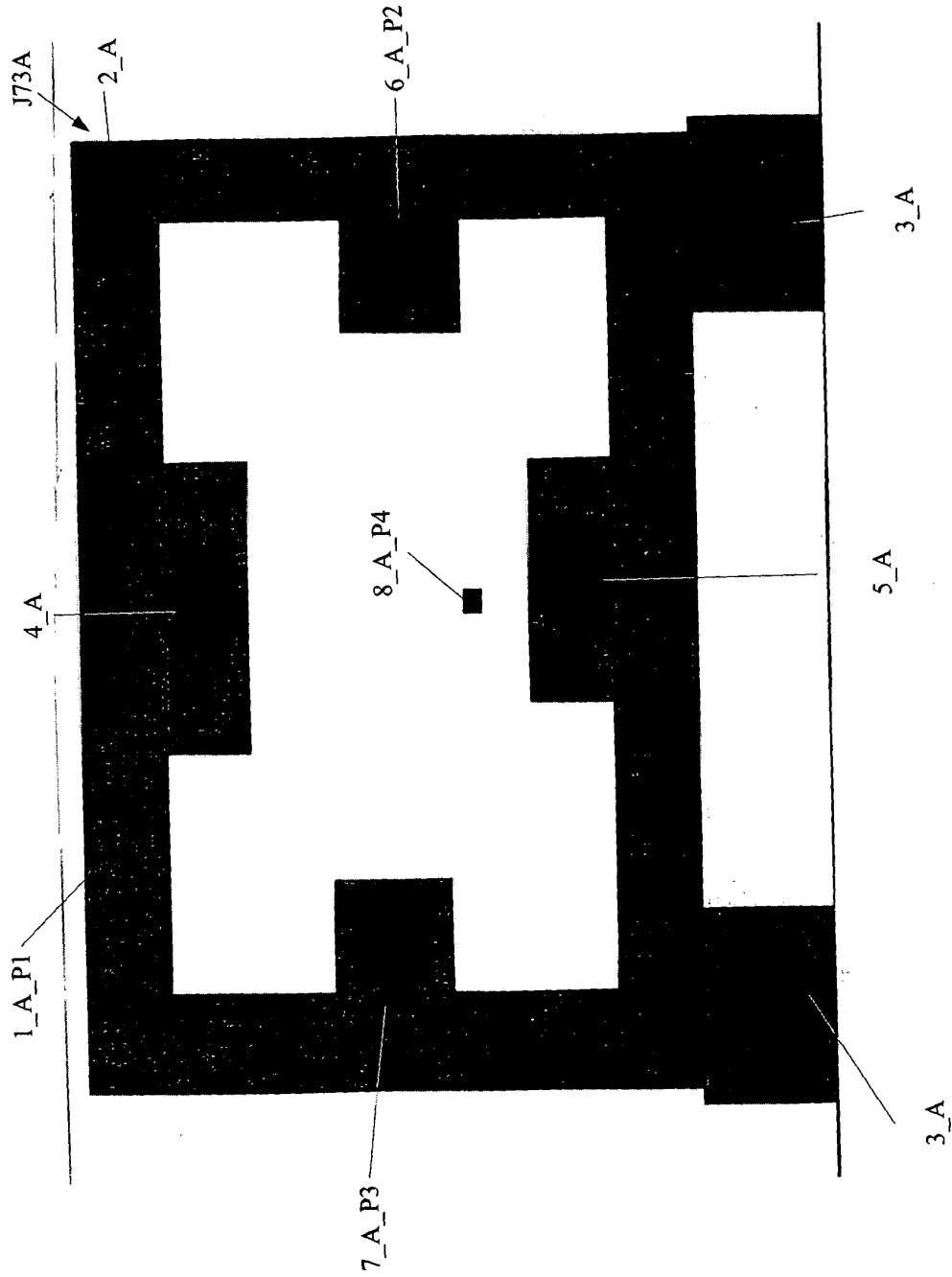


FIG. 3.

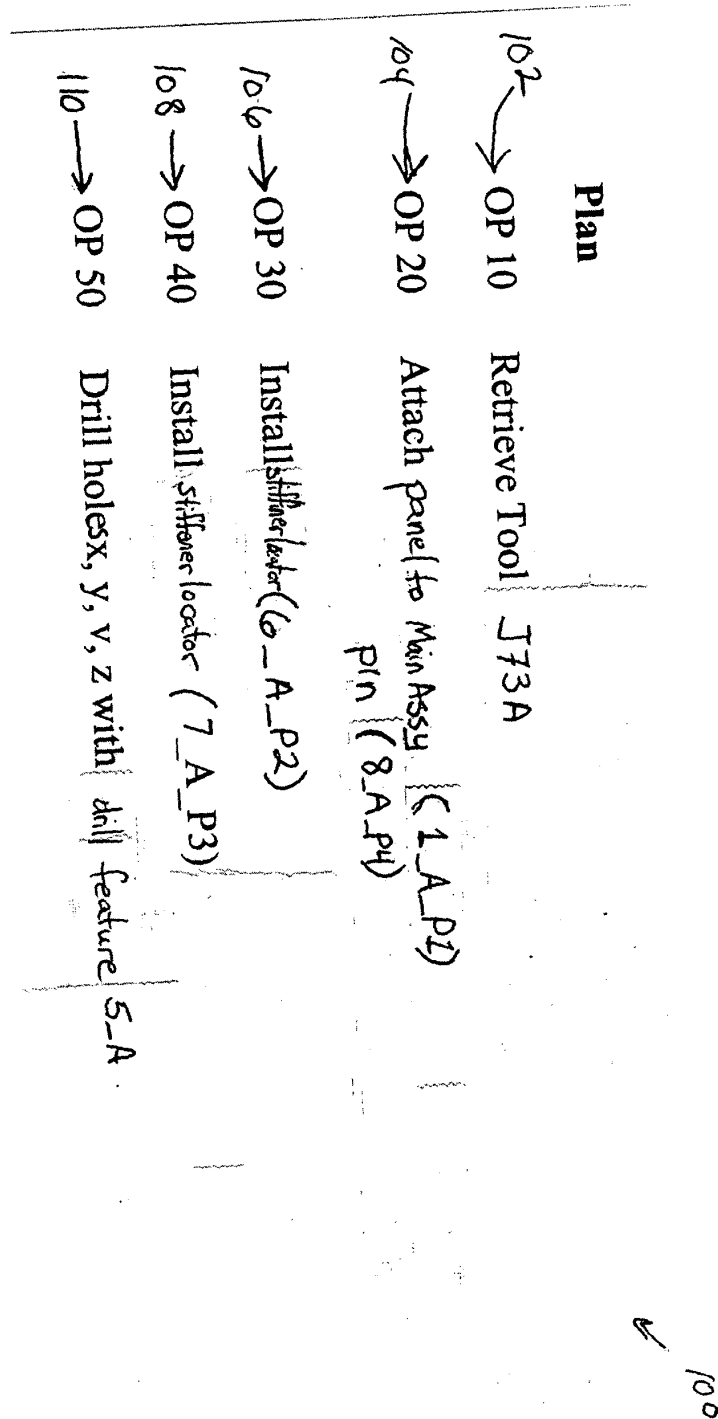


FIG. 4.

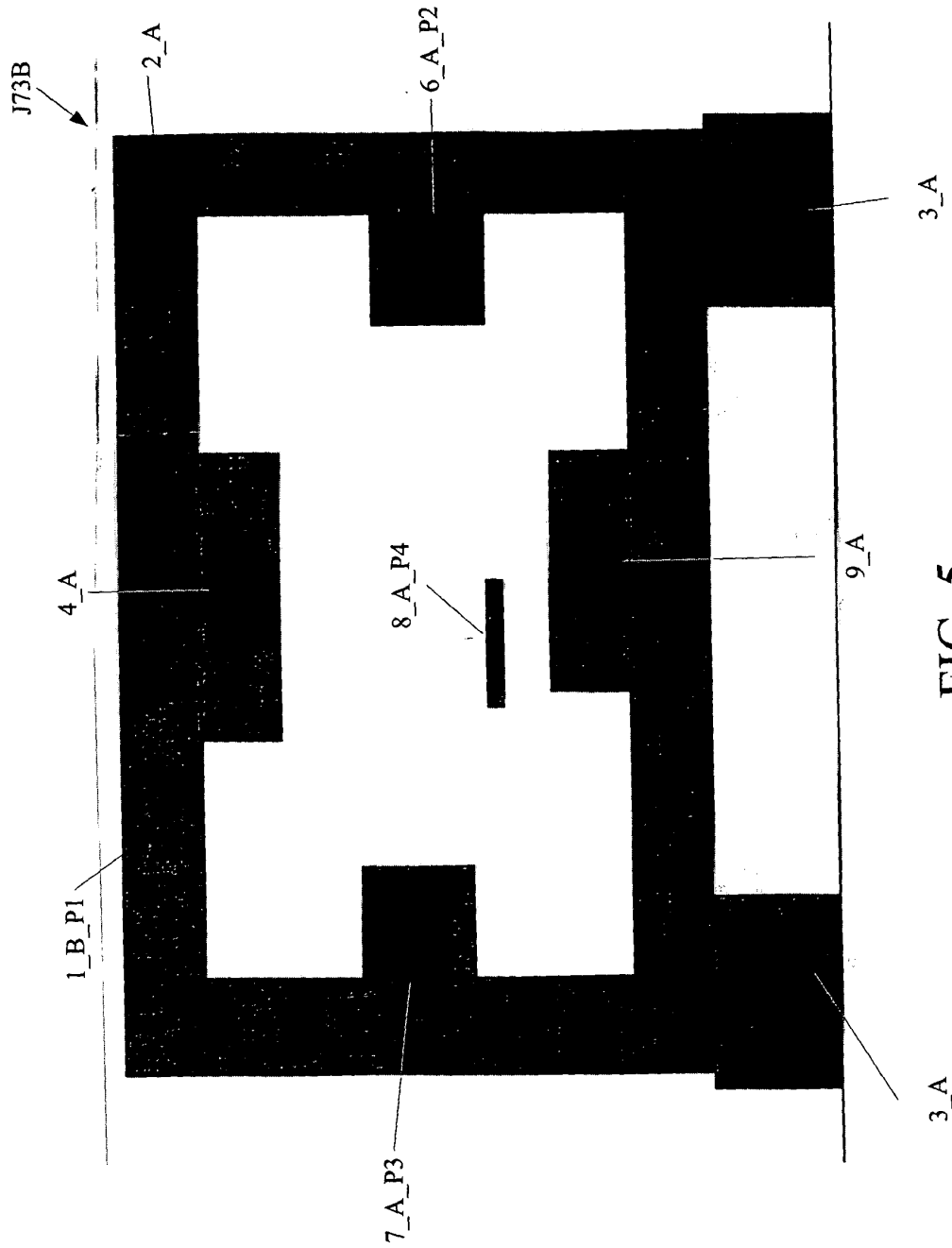


FIG. 5.

Plan

IP 73456 to build up panel

202

OP 10

Retrieve Tool J73B

204 — OP 20

Attach 73W12-1 panel to Main Assy (1_B_P1)
pin (8_A_P4)

206 — OP 30

Install stiffener locator (6_A_P2)

208 — OP 40

Install stiffener locator (7_A_P3)

210 — OP 50

Drill hole X, Y, V, Z with drill feature (9_A)

F15.6

200